

Safety Data Sheet according to (EC) No 1907/2006 as amended

Page 1 of 28

SDS No.: 544621

V011.0 Revision: 27.09.2024

printing date: 30.09.2024

Replaces version from: 19.04.2024

LOCTITE 518

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE 518

UFI: 7KX8-HXK9-K20H-KKNJ

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use: Anaerobic Sealant

1.3. Details of the supplier of the safety data sheet

Henkel Ltd Adhesives Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website www.mysds.henkel.com or www.henkel-adhesives.com.

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation Category 2

H315 Causes skin irritation.

Serious eye irritation Category 2

H319 Causes serious eye irritation.

Skin sensitizer Category 1

H317 May cause an allergic skin reaction.

Chronic hazards to the aquatic environment Category 2

H411 Toxic to aquatic life with long lasting effects

2.2. Label elements

Label elements (CLP):

SDS No.: 544621 Page 2 of 28

V011.0



Contains 3-Phenoxy-2-hydroxypropyl methacyrlate

3,3,5 Trimethylcyclohexyl methacrylate

2-Hydroxyethyl methacrylate

Methacryloyloxyethyl succinate Acetic acid, 2-phenylhydrazide 2-Carboxyethyl acrylate

Limonene

Signal word:	Warning

I	Hazard statement:	H315 Causes skin irritation.
ı		H317 May cause an allergic skin reaction.
		H319 Causes serious eye irritation.
		H411 Toxic to aquatic life with long lasting effects.

Precautionary statement:	"***" ***For consumer use only: P101 If medical advice is needed, have product
	container or label at hand. P102 Keep out of reach of children. P501 Dispose of
	contents/container in accordance with national regulation.***

Precautionary statement:	P273 Avoid release to the environment.
Prevention	P280 Wear protective gloves.

ı	Precautionary statement:	P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
	Response	P337+P313 If eye irritation persists: Get medical advice/attention.
		P302+P352 IF ON SKIN: Wash with plenty of soap and water.

2.3. Other hazards

None if used properly.

Following substances are present in a concentration \geq the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration \geq the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

LOCTITE 518 Page 3 of 28

V011.0

SDS No.: 544621

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M- factors and ATEs	Add. Information
3-Phenoxy-2-hydroxypropyl methacyrlate 16926-87-7 240-994-5 01-2120940473-56	10- < 20 %	Skin Sens. 1B, H317		
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9 231-927-0 01-2120748527-45	5-< 10 %	Aquatic Chronic 2, H411 Skin Sens. 1B, H317 STOT SE 3, H335 Skin Irrit. 2, H315 Eye Irrit. 2, H319	STOT SE 3; H335; C >= 10 %	
2-Hydroxyethyl methacrylate 868-77-9 212-782-2 01-2119490169-29	5-< 10 %	Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319		
Methacryloyloxyethyl succinate 20882-04-6 244-096-4 01-2120137902-58	0,1-< 1 %	Skin Sens. 1, H317 Eye Dam. 1, H318		
Acetic acid, 2-phenylhydrazide 114-83-0 204-055-3 01-2120951382-56	0,1-< 1 %	Aquatic Acute 1, H400 Aquatic Chronic 1, H410 Acute Tox. 4, Oral, H302 Skin Sens. 1, H317 Carc. 2, H351	M acute = 1 M chronic = 10	
2-Propenoic acid, homopolymer (oligomers) 9003-01-4 01-2120754771-50	0,1-< 1 %	Aquatic Acute 1, H400 Aquatic Chronic 2, H411 Acute Tox. 4, Oral, H302 Eye Dam. 1, H318 STOT SE 3, H335	M acute = 1	
methacrylic acid 79-41-4 201-204-4 01-2119463884-26	0,1-< 1 %	Acute Tox. 4, Oral, H302 Acute Tox. 3, Dermal, H311 Acute Tox. 4, Inhalation, H332 Skin Corr. 1A, H314 Eye Dam. 1, H318 STOT SE 3, H335	STOT SE 3; H335; C >= 1 % ====== dermal:ATE = 500 mg/kg inhalation:ATE = 3,19 mg/l;dust/mist	
2-Carboxyethyl acrylate 24615-84-7 246-359-9	0,1-< 1 %	Aquatic Chronic 2, H411 Skin Corr. 1, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335		
Acrylic acid 79-10-7 201-177-9 01-2119452449-31	0,1-< 1 %	Acute Tox. 4, Dermal, H312 Skin Corr. 1A, H314 Flam. Liq. 3, H226 Acute Tox. 4, Oral, H302 Acute Tox. 4, Inhalation, H332 Aquatic Acute 1, H400 Aquatic Chronic 2, H411 STOT SE 3, H335 Eye Dam. 1, H318	STOT SE 3; H335; C >= 1 % ===== M acute = 1 ===== dermal:ATE = 1.100 mg/kg inhalation:ATE = 11 mg/l;vapour	EU OEL
Limonene 5989-27-5 205-341-0, 227-813-5 01-2119529223-47	0,1-< 1 %	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Skin Sens. 1B, H317 Aquatic Acute 1, H400 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	M acute = 1	

SDS No.: 544621 Page 4 of 28

V011.0

For full text of the H - statements and other abbreviations see section 16 "Other information".

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Rash, Urticaria.

SKIN: Redness, inflammation.

EYE: Irritation, conjunctivitis.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

Keep away from sources of ignition.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

SDS No.: 544621 Page 5 of 28

V011.0

6.3. Methods and material for containment and cleaning up

Dispose of contaminated material as waste according to Section 13.

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact. See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction.

Refer to Technical Data Sheet.

7.3. Specific end use(s)

Anaerobic Sealant

V011.0

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

Ingredient [Regulated substance]	redient [Regulated substance] ppm mg/m³ Value type		Short term exposure limit category / Remarks	Regulatory list	
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, INHALABLE DUST]		6	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [Dust, respirable dust]		4	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [Dust, inhalable dust]		10	Time Weighted Average (TWA):		EH40 WEL
Methacrylic acid 79-41-4 [METHACRYLIC ACID]	20	72	Time Weighted Average (TWA):		EH40 WEL
Methacrylic acid 79-41-4 [METHACRYLIC ACID]	40	143	Short Term Exposure Limit (STEL):	15 minutes	EH40 WEL
Acrylic acid 79-10-7 [ACRYLIC ACID (PROP-2-ENOIC ACID)]	10	29	Time Weighted Average (TWA):	Indicative	ECTLV
Acrylic acid 79-10-7 [ACRYLIC ACID (PROP-2-ENOIC ACID)]	20	59	Short Term Exposure Limit (STEL):	Indicative	ECTLV
Acrylic acid 79-10-7 [ACRYLIC ACID]	10	29	Time Weighted Average (TWA):		EH40 WEL
Acrylic acid 79-10-7 [Acrylic acid]	20	59	Short Term Exposure Limit (STEL):	1 minute	EH40 WEL

Occupational Exposure Limits

Valid for

Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS]		6	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS]		2,4	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [DUSTS NON-SPECIFIC]		10	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [DUSTS NON-SPECIFIC]		4	Time Weighted Average (TWA):		IR_OEL
Methacrylic acid 79-41-4 [METHACRYLIC ACID]	20	70	Time Weighted Average (TWA):		IR_OEL
Methacrylic acid 79-41-4	40	140	Short Term Exposure Limit (STEL):	15 minutes	IR_OEL

V011.0

[METHACRYLIC ACID]					
Acrylic acid 79-10-7 [ACRYLIC ACID (PROP-2-ENOIC ACID)]	10	29	Time Weighted Average (TWA):	Indicative	ECTLV
Acrylic acid 79-10-7 [ACRYLIC ACID (PROP-2-ENOIC ACID)]	20	59	Short Term Exposure Limit (STEL):	Indicative	ECTLV
Acrylic acid 79-10-7 [ACRYLIC ACID]	20	59	Short Term Exposure Limit (STEL):	1 minute Indicative OELV	IR_OEL
Acrylic acid 79-10-7 [ACRYLIC ACID]	10	29	Time Weighted Average (TWA):	Indicative OELV	IR_OEL

LOCTITE 518 Page 8 of 28

V011.0

SDS No.: 544621

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
	Compartment	periou	mg/l	ppm	mg/kg	others	
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	aqua (freshwater)		0,0019 mg/l				
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	aqua (marine water)		0,00019 mg/l				
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	aqua (intermittent releases)		0,019 mg/l				
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	sewage treatment plant (STP)		100 mg/l				
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	sediment (freshwater)				0,141 mg/kg		
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	sediment (marine water)				0,014 mg/kg		
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	Soil				0,027 mg/kg		
2-Hydroxyethyl methacrylate 868-77-9	aqua (freshwater)		0,482 mg/l				
2-Hydroxyethyl methacrylate 868-77-9	aqua (marine water)		0,482 mg/l				
2-Hydroxyethyl methacrylate 868-77-9	sewage treatment plant (STP)		10 mg/l				
2-Hydroxyethyl methacrylate 868-77-9	aqua (intermittent releases)		1 mg/l				
2-Hydroxyethyl methacrylate 868-77-9	sediment (freshwater)				3,79 mg/kg		
2-Hydroxyethyl methacrylate 868-77-9	sediment (marine water)				3,79 mg/kg		
2-Hydroxyethyl methacrylate 868-77-9	Soil				0,476 mg/kg		
2-Hydroxyethyl methacrylate 868-77-9	Predator				8. 8		no potential for bioaccumulation
2-Hydroxyethyl methacrylate 868-77-9	Marine water - intermittent		1 mg/l				
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	aqua (freshwater)		0,018 mg/l				
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	aqua (marine water)		0,0018 mg/l				
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	sewage treatment plant (STP)		0,9 mg/l				
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	sediment (freshwater)				2,76 mg/kg		
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	sediment (marine water)				0,276 mg/kg		
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	Soil				0,416 mg/kg		
methacrylic acid 79-41-4	aqua (freshwater)		0,82 mg/l				
methacrylic acid 79-41-4	Freshwater - intermittent		0,45 mg/l				
methacrylic acid 79-41-4	aqua (marine water)		0,082 mg/l				
methacrylic acid 79-41-4	sewage treatment plant (STP)		100 mg/l				
methacrylic acid 79-41-4	sediment (freshwater)				3,09 mg/kg		
methacrylic acid 79-41-4	sediment (marine water)				0,309 mg/kg		
methacrylic acid 79-41-4	Soil				0,137 mg/kg		
methacrylic acid 79-41-4	Predator						no potential for bioaccumulation

LOCTITE 518

SDS No.: 544621 Page 9 of 28

V011.0

Acrylic acid	aqua	0,003 mg/l		
79-10-7	(freshwater)			
Acrylic acid	aqua (marine	0,0003		
79-10-7	water)	mg/l		
Acrylic acid	sewage	0,9 mg/l		
79-10-7	treatment plant			
	(STP)			
Acrylic acid	sediment		0,0236	
79-10-7	(freshwater)		mg/kg	
Acrylic acid	sediment		0,00236	
79-10-7	(marine water)		mg/kg	
Acrylic acid 79-10-7	Soil		1 mg/kg	
Acrylic acid 79-10-7	oral		0,03 g/kg	
Acrylic acid 79-10-7	Air			no hazard identified
Limonene D 5989-27-5	aqua (freshwater)	0,014 mg/l		
Limonene D	aqua (marine	0,0014		
5989-27-5	water)	mg/l		
Limonene D	sewage	1,8 mg/l		
5989-27-5	treatment plant			
	(STP)			
Limonene D	sediment		3,85 mg/kg	
5989-27-5	(freshwater)			
Limonene D	sediment		0,385	
5989-27-5	(marine water)		mg/kg	
Limonene D	Soil		0,763	
5989-27-5			mg/kg	
Limonene D 5989-27-5	oral		133 mg/kg	

V011.0

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	Workers	inhalation	Long term exposure -		16,45 mg/m3	
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	Workers	dermal	Long term exposure - systemic effects		46,7 mg/kg	
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	General population	inhalation	Long term exposure - systemic effects		2,9 mg/m3	
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	General population	dermal	Long term exposure - systemic effects		1,67 mg/kg	
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	General population	oral	Long term exposure - systemic effects		1,67 mg/kg	
2-Hydroxyethyl methacrylate 868-77-9	Workers	dermal	Long term exposure - systemic effects		1,3 mg/kg	no potential for bioaccumulation
2-Hydroxyethyl methacrylate 868-77-9	Workers	Inhalation	Long term exposure - systemic effects		4,9 mg/m3	no potential for bioaccumulation
2-Hydroxyethyl methacrylate 868-77-9	General population	dermal	Long term exposure - systemic effects		0,83 mg/kg	no potential for bioaccumulation
2-Hydroxyethyl methacrylate 868-77-9	General population	Inhalation	Long term exposure - systemic effects		2,9 mg/m3	no potential for bioaccumulation
2-Hydroxyethyl methacrylate 868-77-9	General population	oral	Long term exposure - systemic effects		0,83 mg/kg	no potential for bioaccumulation
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	Workers	inhalation	Long term exposure - systemic effects		1,97 mg/m3	
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	Workers	dermal	Long term exposure - systemic effects		0,56 mg/kg	
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	General population	inhalation	Long term exposure - systemic effects		0,348 mg/m3	
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	General population	dermal	Long term exposure - systemic effects		0,2 mg/kg	
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	General population	oral	Long term exposure - systemic effects		0,2 mg/kg	
methacrylic acid 79-41-4	Workers	Inhalation	Long term exposure - local effects		88 mg/m3	no potential for bioaccumulation
methacrylic acid 79-41-4	Workers	Inhalation	Long term exposure - systemic effects		29,6 mg/m3	no potential for bioaccumulation
methacrylic acid 79-41-4	Workers	dermal	Long term exposure - systemic effects		4,25 mg/kg	no potential for bioaccumulation
methacrylic acid 79-41-4	General population	Inhalation	Long term exposure - local effects		6,55 mg/m3	no potential for bioaccumulation
methacrylic acid 79-41-4	General population	Inhalation	Long term exposure - systemic effects		6,3 mg/m3	no potential for bioaccumulation
methacrylic acid 79-41-4	General population	dermal	Long term exposure - systemic effects		2,55 mg/kg	no potential for bioaccumulation
Acrylic acid 79-10-7	Workers	inhalation	Long term exposure - local effects		30 mg/m3	no hazard identified
Acrylic acid 79-10-7	Workers	inhalation	Acute/short term exposure - local		30 mg/m3	no hazard identified

SDS No.: 544621 Page 11 of 28

V011.0

			effects		
Acrylic acid 79-10-7	Workers	dermal	Acute/short term exposure - local effects	1 mg/cm2	no hazard identified
Acrylic acid 79-10-7	General population	dermal	Acute/short term exposure - local effects	1 mg/cm2	no hazard identified
Acrylic acid 79-10-7	General population	inhalation	Acute/short term exposure - local effects	3,6 mg/m3	no hazard identified
Acrylic acid 79-10-7	General population	inhalation	Long term exposure - local effects	3,6 mg/m3	no hazard identified

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly

ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form liquid
Colour red
Odor mild, Acrylic
Physical state liquid

Melting point Not applicable, Product is a liquid

Solidification temperature $< -30 \,^{\circ}\text{C} (< -22 \,^{\circ}\text{F})$

SDS No.: 544621 Page 12 of 28

V011.0

Initial boiling point > 150 °C (> 302 °F)

Flammability The product is not flammable.

Explosive limits Not applicable, The product is not flammable. Flash point $> 100 \,^{\circ}\text{C} (> 212 \,^{\circ}\text{F})$; no method / method unknown Auto-ignition temperature Not applicable, The product is not flammable.

curves

Decomposition temperature

Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use

Not applicable, Product is non-polar/aprotic.

Viscosity (kinematic) > 20,5 mm2/s

(40 °C (104 °F);)
Viscosity, dynamic < 1.100.000 mPa.s LCT STM 738; Rheological Data from flow

(Cone and plate; Instrument: Haake Cone/Plate M10 PK1 (or equivalent), 2deg. Cone; Shear

gradient: 1 s-1)

Solubility (qualitative) Slight (20 °C (68 °F); Solvent: Water)
Partition coefficient: n-octanol/water Not applicable

Vapour pressure Mixture < 700 mbar;no method / method unknown

(50 °C (122 °F)) Vapour pressure < 0,13 mbar

Vapour pressure < 0,13 mbar (20 °C (68 °F))

Density 1,1 g/cm3 no method / method unknown

(20 °C (68 °F)) Relative vapour density: >1

(20 °C)

Particle characteristics Not applicable
Product is a liquid

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity

Reacts with strong oxidants.

Acids.

Reducing agents. Strong bases.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

carbon oxides.

Hydrocarbons

nitrogen oxides

Rapid polymerisation may generate excessive heat and pressure.

SDS No.: 544621 Page 13 of 28

V011.0

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
3-Phenoxy-2- hydroxypropyl methacyrlate 16926-87-7	LD50	> 2.000 mg/kg	rat	OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure)
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	LD0	> 5.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	LD50	> 5.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
2-Hydroxyethyl methacrylate 868-77-9	LD50	5.564 mg/kg	rat	FDA Guideline
Methacryloyloxyethyl succinate 20882-04-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Acetic acid, 2- phenylhydrazide 114-83-0	LD50	310 mg/kg	rat	OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure)
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	LD50	1.500 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
methacrylic acid 79-41-4	LD50	1.320 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
Acrylic acid 79-10-7	LD50	1.500 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
Limonene 5989-27-5	LD50	> 5.000 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	LD0	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
2-Hydroxyethyl methacrylate 868-77-9	LD50	> 5.000 mg/kg	rabbit	not specified
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	LD50	> 2.000 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
methacrylic acid 79-41-4	LD50	500 - 1.000 mg/kg	rabbit	Dermal Toxicity Screening
methacrylic acid 79-41-4	Acute toxicity estimate (ATE)	500 mg/kg		Expert judgement
Acrylic acid 79-10-7	Acute toxicity estimate (ATE)	1.100 mg/kg		Expert judgement
Limonene 5989-27-5	LD50	> 5.000 mg/kg	rabbit	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)

SDS No.: 544621 Page 14 of 28

V011.0

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Test atmosphere	Exposure	Species	Method
CAS-No.	type			time		
2-Propenoic acid,	LC50	> 5,1 mg/l	vapour	4 h	rat	equivalent or similar to OECD
homopolymer (oligomers)						Guideline 403 (Acute
9003-01-4						Inhalation Toxicity)
methacrylic acid	LC50	3,19 - 6,5 mg/l	dust/mist	4 h	rat	equivalent or similar to OECD
79-41-4						Guideline 403 (Acute
						Inhalation Toxicity)
methacrylic acid	Acute	3,19 mg/l	dust/mist			Expert judgement
79-41-4	toxicity					
	estimate					
	(ATE)					
Acrylic acid	LC0	5,1 mg/l	vapour	4 h	rat	equivalent or similar to OECD
79-10-7						Guideline 403 (Acute
						Inhalation Toxicity)
Acrylic acid	Acute	11 mg/l	vapour			Expert judgement
79-10-7	toxicity					
	estimate					
	(ATE)					

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
3-Phenoxy-2- hydroxypropyl methacyrlate 16926-87-7	not corrosive		Human, EpiSkinTM (SM), Reconstructed Human Epidermis (RHE)	OECD Guideline 431 (In Vitro Skin Corrosion: Reconstructed Human Epidermis (RHE) Test Method)
3-Phenoxy-2- hydroxypropyl methacyrlate 16926-87-7	not irritating		Human, EpiSkinTM (SM), Reconstructed Human Epidermis (RHE)	OECD Guideline 439 (In Vitro Skin Irritation: Reconstructed Human Epidermis (RHE) Test Method)
2-Hydroxyethyl methacrylate 868-77-9	slightly irritating	24 h	rabbit	Draize Test
Methacryloyloxyethyl succinate 20882-04-6	not irritating	0,25 h	Human, EPISKIIN TM Reconstituted Human Epidermis model	OECD Guideline 439 (In Vitro Skin Irritation: Reconstructed Human Epidermis (RHE) Test Method)
Methacryloyloxyethyl succinate 20882-04-6	not corrosive	4 h	Human, EPISKIIN TM Reconstituted Human Epidermis model	OECD Guideline 431 (In Vitro Skin Corrosion: Reconstructed Human Epidermis (RHE) Test Method)
Acetic acid, 2- phenylhydrazide 114-83-0	not corrosive		Human, EpiSkinTM (SM), Reconstructed Human Epidermis (RHE)	OECD Guideline 431 (In Vitro Skin Corrosion: Reconstructed Human Epidermis (RHE) Test Method)
Acetic acid, 2- phenylhydrazide 114-83-0	not irritating		Human, EpiSkinTM (SM), Reconstructed Human Epidermis (RHE)	OECD Guideline 439 (In Vitro Skin Irritation: Reconstructed Human Epidermis (RHE) Test Method)
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	slightly irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
methacrylic acid 79-41-4	corrosive	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

SDS No.: 544621 Page 15 of 28

V011.0

2-Carboxyethyl acrylate	corrosive	24 h	rabbit	not specified
24615-84-7				
Acrylic acid	Sub-Category	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
79-10-7	1A (corrosive)			
Limonene	moderately	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
5989-27-5	irritating			

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Result	Exposure	Species	Method
CAS-No.		time		
3-Phenoxy-2- hydroxypropyl methacyrlate 16926-87-7	not irritating		Chicken, eye, isolated	OECD Guideline 438 (Isolated Chicken Eye Test Method)
2-Hydroxyethyl methacrylate 868-77-9	Category 2B (mildly irritating to eyes)		rabbit	Draize Test
Methacryloyloxyethyl succinate 20882-04-6	Category I	10 min	Bovine, cornea, in vitro test	OECD Guideline 437 (BCOP)
Acetic acid, 2- phenylhydrazide 114-83-0	not irritating		Chicken, eye, isolated	OECD Guideline 438 (Isolated Chicken Eye Test Method)
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	Category 1 (irreversible effects on the eye)		rabbit	BASF Test
methacrylic acid 79-41-4	corrosive		rabbit	Draize Test
Acrylic acid 79-10-7	Category 1 (irreversible effects on the eye)		rabbit	BASF Test
Limonene 5989-27-5	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

SDS No.: 544621 Page 16 of 28

V011.0

Respiratory or skin sensitization:

Hazardous substances CAS-No.	Result	Test type	Species	Method
3-Phenoxy-2- hydroxypropyl methacyrlate 16926-87-7	Sub-Category 1B (sensitising)	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
2-Hydroxyethyl methacrylate 868-77-9	not sensitising	Buehler test	guinea pig	Buehler test
2-Hydroxyethyl methacrylate 868-77-9	sensitising	Guinea pig maximisation test	guinea pig	Magnusson and Kligman Method
Acetic acid, 2- phenylhydrazide 114-83-0	positive	Direct peptide reactivity assay (DPRA)	cysteine and lysine, in chemico test	OECD Guideline 442C (Direct Peptide Reactivity Assay (DPRA))
Acetic acid, 2- phenylhydrazide 114-83-0	positive	Activation of keratinocytes	human keratinocytes, in vitro test	OECD Guideline 442D (ARE-Nrf2 Luciferase Test Method)
Acetic acid, 2- phenylhydrazide 114-83-0	positive	activation of dendritic cells	human monocytes, in vitro test	OECD Guideline 442E (H-CLAT: Human Cell Line Activation Test)
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	not sensitising	Freund's complete adjuvant test	guinea pig	Klecak Method
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	not sensitising	Split adjuvant test	guinea pig	Maguire Method
methacrylic acid 79-41-4	not sensitising	Buehler test	guinea pig	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)
2-Carboxyethyl acrylate 24615-84-7	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Acrylic acid 79-10-7	not sensitising	Freund's complete adjuvant test	guinea pig	Klecak Method
Acrylic acid 79-10-7	not sensitising	Split adjuvant test	guinea pig	Maguire Method
Limonene 5989-27-5	Sub-Category 1B (sensitising)	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

SDS No.: 544621 Page 17 of 28

V011.0

Germ cell mutagenicity:

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
3,3,5 Trimethylcyclohexyl	negative	bacterial reverse	with and without		OECD Guideline 471
methacrylate 7779-31-9		mutation assay (e.g Ames test)			(Bacterial Reverse Mutation Assay)
2-Hydroxyethyl	negative	bacterial reverse	with and without		OECD Guideline 471
methacrylate		mutation assay (e.g			(Bacterial Reverse Mutation
868-77-9		Ames test)			Assay)
2-Hydroxyethyl methacrylate	positive	in vitro mammalian	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome
868-77-9		aberration test			Aberration Test)
2-Hydroxyethyl	negative	mammalian cell	with and without		OECD Guideline 476 (In vitro
methacrylate		gene mutation assay			Mammalian Cell Gene
868-77-9 Methacryloyloxyethyl	negative	bacterial reverse	with and without		Mutation Test) OECD Guideline 471
succinate	negative	mutation assay (e.g	with and without		(Bacterial Reverse Mutation
20882-04-6		Ames test)			Assay)
Acetic acid, 2-	positive	bacterial reverse	with and without		OECD Guideline 471
phenylhydrazide		mutation assay (e.g			(Bacterial Reverse Mutation
114-83-0 Acetic acid. 2-	negative	Ames test) in vitro mammalian	with and without		Assay) OECD Guideline 487 (In vitro
phenylhydrazide	negative	cell micronucleus	with and without		Mammalian Cell
114-83-0		test			Micronucleus Test)
2-Propenoic acid,	negative	bacterial reverse	with and without		equivalent or similar to OECD
homopolymer (oligomers)		mutation assay (e.g			Guideline 471 (Bacterial
9003-01-4 2-Propenoic acid,	negative	Ames test)	with and without		Reverse Mutation Assay) equivalent or similar to OECD
homopolymer (oligomers)	negative	chromosome	with and without		Guideline 473 (In vitro
9003-01-4		aberration test			Mammalian Chromosome
					Aberration Test)
2-Propenoic acid,	negative	mammalian cell	with and without		equivalent or similar to OECD
homopolymer (oligomers) 9003-01-4		gene mutation assay			Guideline 476 (In vitro Mammalian Cell Gene
7003-01-4					Mutation Test)
methacrylic acid	negative	bacterial reverse	with and without		equivalent or similar to OECD
79-41-4		mutation assay (e.g			Guideline 471 (Bacterial
Acrylic acid	magativa	Ames test) bacterial reverse	with and without		Reverse Mutation Assay) equivalent or similar to OECD
79-10-7	negative	mutation assay (e.g	with and without		Guideline 471 (Bacterial
,, 10 ,		Ames test)			Reverse Mutation Assay)
Acrylic acid	negative	mammalian cell	with and without		equivalent or similar to OECD
79-10-7		gene mutation assay			Guideline 476 (In vitro Mammalian Cell Gene
					Mutation Test)
Acrylic acid	negative	DNA damage and	without		equivalent or similar to OECD
79-10-7		repair assay,			Guideline 482 (Genetic
		unscheduled DNA			Toxicology: DNA Damage
		synthesis in mammalian cells in			and Repair, Unscheduled DNA Synthesis in Mammalian
		vitro			Cells
Limonene	negative	bacterial reverse	with and without		OECD Guideline 471
5989-27-5		mutation assay (e.g			(Bacterial Reverse Mutation
т.	,÷	Ames test)	24 1 24 4		Assay)
Limonene 5989-27-5	negative	in vitro mammalian chromosome	with and without		equivalent or similar to OECD Guideline 473 (In vitro
3707-21-3		aberration test			Mammalian Chromosome
					Aberration Test)
Limonene	negative	mammalian cell	with and without		equivalent or similar to OECD
5989-27-5		gene mutation assay			Guideline 476 (In vitro
					Mammalian Cell Gene Mutation Test)
Limonene	negative	sister chromatid	with and without		equivalent or similar to OECD
5989-27-5		exchange assay in			Guideline 479 (Genetic
		mammalian cells			Toxicology: In Vitro Sister
					Chromatid Exchange Assay in
2-Hydroxyethyl	negative	oral: gavage		rat	Mammalian Cells) OECD Guideline 474
methacrylate		Juli guruge		144	(Mammalian Erythrocyte

SDS No.: 544621 Page 18 of 28

V011.0

868-77-9				Micronucleus Test)
2-Hydroxyethyl methacrylate 868-77-9	negative	oral: gavage	Drosophila melanogaster	not specified
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	negative	oral: gavage	rat	equivalent or similar to OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)
methacrylic acid 79-41-4	negative	inhalation	mouse	equivalent or similar to OECD Guideline 478 (Genetic Toxicology: Rodent Dominant Lethal Test)
methacrylic acid 79-41-4	negative	oral: gavage	mouse	equivalent or similar to OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Acrylic acid 79-10-7	negative	oral: gavage	rat	equivalent or similar to OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)
Acrylic acid 79-10-7	negative	oral: gavage	mouse	not specified
Limonene 5989-27-5	negative	oral: gavage	rat	not specified

Carcinogenicity

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
2-Hydroxyethyl methacrylate 868-77-9	not carcinogenic	inhalation	2 y 6 h/d, 5 d/w	rat	female	equivalent or similar OECD Guideline 451 (Carcinogenicity Studies)
2-Hydroxyethyl methacrylate 868-77-9	not carcinogenic	inhalation	2 y 6 h/d, 5 d/w	rat	male	equivalent or similar OECD Guideline 451 (Carcinogenicity Studies)
Acetic acid, 2- phenylhydrazide 114-83-0	carcinogenic	oral: drinking water	continuous	mouse	male/female	not specified
methacrylic acid 79-41-4	not carcinogenic	inhalation	2 y	mouse	male/female	OECD Guideline 451 (Carcinogenicity Studies)
Acrylic acid 79-10-7	not carcinogenic	oral: drinking water	26 - 28 m continuously	rat	male/female	OECD Guideline 451 (Carcinogenicity Studies)
Acrylic acid 79-10-7	not carcinogenic	dermal	21 m 3 times/w	mouse	male/female	not specified

SDS No.: 544621 Page 19 of 28

V011.0

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	NOAEL P $>= 1.000$ mg/kg NOAEL F1 $>= 1.000$ mg/kg	screening	oral: gavage	rat	equivalent or similar to OECD Guideline 422 (Combined Repeated Dose Toxicity Study)
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	NOAEL P 240 mg/kg NOAEL F1 53 mg/kg NOAEL F2 53 mg/kg	two- generation study	oral: drinking water	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
methacrylic acid 79-41-4	NOAEL P 50 mg/kg NOAEL F1 400 mg/kg NOAEL F2 400 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
Acrylic acid 79-10-7	NOAEL P 83 mg/kg NOAEL F1 250 mg/kg	one- generation study	oral: drinking water	rat	equivalent or similar to OECD Guideline 415 (One- Generation Reproduction Toxicity Study)
Acrylic acid 79-10-7	NOAEL P 240 mg/kg NOAEL F1 53 mg/kg NOAEL F2 53 mg/kg	two- generation study	oral: drinking water	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)

STOT-single exposure:

Hazardous substances	Assessment	Route of	Target Organs	Remarks
CAS-No.		exposure		
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	May cause respiratory irritation.			
methacrylic acid 79-41-4	May cause respiratory irritation.			
2-Carboxyethyl acrylate 24615-84-7	May cause respiratory irritation.			
Acrylic acid 79-10-7	May cause respiratory irritation.			

SDS No.: 544621 Page 20 of 28

V011.0

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	NOAEL 1.000 mg/kg	oral: gavage	28 d daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
2-Hydroxyethyl methacrylate 868-77-9	NOAEL 100 mg/kg	oral: gavage	49 d daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
2-Hydroxyethyl methacrylate 868-77-9	NOAEL 0,352 mg/l	inhalation	90 d 6 h/d, 5 d/w	rat	OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	NOAEL 40 mg/kg	oral: drinking water	12 m daily	rat	equivalent or similar to OECD Guideline 452 (Chronic Toxicity Studies)
methacrylic acid 79-41-4		inhalation	90 d 6 h/d, 5 d/w	rat	OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)
Acrylic acid 79-10-7	NOAEL 40 mg/kg	oral: drinking water	12 m daily	rat	equivalent or similar to OECD Guideline 452 (Chronic Toxicity Studies)
Acrylic acid 79-10-7	NOAEL 0,015 mg/l	inhalation: vapour	90 d 6 h/d, 5 d/w	mouse	equivalent or similar to OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)
Limonene 5989-27-5	NOAEL 825 mg/kg	oral: gavage	16 d 5 d/w	rat	equivalent or similar to OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)

Aspiration hazard:

The mixture is classified based on Viscosity data.

Hazardous substances CAS-No.	Viscosity (kinematic) Value	Temperature	Method	Remarks
CAS-No.	vaiue			
Limonene	0,87 mm2/s	25 °C	not specified	
5989-27-5			_	

11.2 Information on other hazards

not applicable

LOCTITE 518 Page 21 of 28

V011.0

SDS No.: 544621

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	LC50	1,9 mg/l	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-Hydroxyethyl methacrylate 868-77-9	LC50	> 100 mg/l	96 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	LC50	27 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	NOEC	> 10,1 mg/l	45 d	Oryzias latipes	OECD Guideline 210 (fish early lite stage toxicity test)
methacrylic acid 79-41-4	LC50	85 mg/l	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	EPA OTS 797.1400 (Fish Acute Toxicity Test)
methacrylic acid 79-41-4	NOEC	10 mg/l	35 d	Danio rerio	OECD Guideline 210 (fish early lite stage toxicity test)
Acrylic acid 79-10-7	LC50	27 mg/l	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	EPA OTS 797.1400 (Fish Acute Toxicity Test)
Acrylic acid 79-10-7	NOEC	>= 10,1 mg/l	45 d	Oryzias latipes	OECD Guideline 210 (fish early lite stage toxicity test)
Limonene 5989-27-5	LC50	0,702 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
Limonene 5989-27-5	LC10	0,32 mg/l	8 d	Pimephales promelas	OECD Guideline 212 (Fish, Short-term Toxicity Test on Embryo and Sac-Fry Stages)

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
3-Phenoxy-2-hydroxypropyl methacyrlate 16926-87-7	EC50	> 100 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	EC50	14,43 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2-Hydroxyethyl methacrylate 868-77-9	EC50	380 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Methacryloyloxyethyl succinate 20882-04-6	EC50	> 515,4 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Acetic acid, 2- phenylhydrazide 114-83-0	EC50	1,1 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	EC50	47 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
methacrylic acid 79-41-4	EC50	> 130 mg/l	48 h	Daphnia magna	EPA OTS 797.1300 (Aquatic Invertebrate Acute

SDS No.: 544621 Page 22 of 28

V011.0

					Toxicity Test, Freshwater Daphnids)
Acrylic acid 79-10-7	EC50	95 mg/l	48 h	Daphnia magna	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)
Limonene 5989-27-5	EC50	0,577 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

${\bf Chronic\ toxicity\ (aquatic\ invertebrates):}$

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	NOEC	24,1 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	NOEC	19 mg/l	21 d	Daphnia magna	EPA OTS 797.1330 (Daphnid Chronic Toxicity Test)
methacrylic acid 79-41-4	NOEC	53 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Acrylic acid 79-10-7	NOEC	19 mg/l	21 d	Daphnia magna	EPA OTS 797.1330 (Daphnid Chronic Toxicity Test)
Limonene 5989-27-5	EC10	0,153 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

LOCTITE 518 Page 23 of 28

V011.0

SDS No.: 544621

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
3-Phenoxy-2-hydroxypropyl methacyrlate 16926-87-7	EC50	18,69 mg/l	72 h	Raphidocelis subcapitata (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
3-Phenoxy-2-hydroxypropyl methacyrlate 16926-87-7	NOEC	3,1 mg/l	72 h	Raphidocelis subcapitata (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	EC10	0,43 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Hydroxyethyl methacrylate 868-77-9	EC50	836 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Hydroxyethyl methacrylate 868-77-9	NOEC	400 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Methacryloyloxyethyl succinate 20882-04-6	EC50	> 312 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Methacryloyloxyethyl succinate 20882-04-6	NOEC	21,1 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acetic acid, 2- phenylhydrazide 114-83-0	EC50	0,258 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acetic acid, 2- phenylhydrazide 114-83-0	NOEC	0,01 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	EC50	0,13 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	EC10	0,03 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
methacrylic acid 79-41-4	NOEC	8,2 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
methacrylic acid 79-41-4	EC50	45 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Carboxyethyl acrylate 24615-84-7	EC50	> 1,71 - 3,55 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acrylic acid 79-10-7	EC10	0,03 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
Acrylic acid 79-10-7	EC50	0,13 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
Limonene 5989-27-5	EC50	0,32 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Limonene 5989-27-5	EC10	0,174 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
2-Hydroxyethyl methacrylate 868-77-9	EC0	> 3.000 mg/l	16 h	Pseudomonas fluorescens	other guideline:
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	EC20	900 mg/l	30 min	activated sludge, domestic	ISO 8192 (Test for Inhibition of Oxygen Consumption by Activated Sludge)
methacrylic acid	EC10	100 mg/l	17 h	Pseudomonas putida	DIN 38412, part 8

SDS No.: 544621 Page 24 of 28

V011.0

79-41-4					(Pseudomonas Zellvermehrungshemm- Test)
Acrylic acid 79-10-7	EC20	900 mg/l	30 min	activated sludge, domestic	ISO 8192 (Test for Inhibition of Oxygen Consumption by Activated Sludge)
Limonene 5989-27-5	EC10	18 mg/l	3 h	activated sludge of a predominantly domestic sewag	OECD Guideline 209 e (Activated Sludge, Respiration Inhibition Test)

12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
3-Phenoxy-2-hydroxypropyl methacyrlate 16926-87-7	not readily biodegradable.	aerobic	34,5 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	not readily biodegradable.	aerobic	16,8 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
2-Hydroxyethyl methacrylate 868-77-9	readily biodegradable	aerobic	92 - 100 %	14 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (1))
Methacryloyloxyethyl succinate 20882-04-6	readily biodegradable, but failing 10-day window	aerobic	80 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Acetic acid, 2- phenylhydrazide 114-83-0	not readily biodegradable.	aerobic	39 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	readily biodegradable	aerobic	87,4 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	inherently biodegradable	aerobic	100 %	28 d	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
methacrylic acid 79-41-4	readily biodegradable	aerobic	86 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
methacrylic acid 79-41-4	inherently biodegradable	aerobic	100 %	14 d	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
2-Carboxyethyl acrylate 24615-84-7	not readily biodegradable.	not specified	> 0 - 60 %	28 d	OECD 301 A - F
Acrylic acid 79-10-7	inherently biodegradable	aerobic	100 %	28 d	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
Acrylic acid 79-10-7	readily biodegradable	aerobic	81 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Limonene 5989-27-5	readily biodegradable	aerobic	71,4 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)

12.3. Bioaccumulative potential

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Bioconcentratio n factor (BCF)	Exposure time	Temperature	Species	Method
Acrylic acid 79-10-7	3,16				QSAR (Quantitative Structure Activity Relationship)

SDS No.: 544621 Page 25 of 28

V011.0

12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
3-Phenoxy-2-hydroxypropyl methacyrlate 16926-87-7	2,43	25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	5,25	20 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
2-Hydroxyethyl methacrylate 868-77-9	0,42	25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Methacryloyloxyethyl succinate 20882-04-6	0,783	23 °C	EU Method A.8 (Partition Coefficient)
Acetic acid, 2- phenylhydrazide 114-83-0	0,74		QSAR (Quantitative Structure Activity Relationship)
2-Propenoic acid, homopolymer (oligomers) 9003-01-4	0,23		OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
methacrylic acid 79-41-4	0,93	22 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
2-Carboxyethyl acrylate 24615-84-7	0,46		
Acrylic acid 79-10-7	0,46	25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Limonene 5989-27-5	4,57		not specified

12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	PBT / vPvB
CAS-No.	
3-Phenoxy-2-hydroxypropyl methacyrlate	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
16926-87-7	Bioaccumulative (vPvB) criteria.
3,3,5 Trimethylcyclohexyl methacrylate	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
7779-31-9	Bioaccumulative (vPvB) criteria.
2-Hydroxyethyl methacrylate	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
868-77-9	Bioaccumulative (vPvB) criteria.
Acetic acid, 2-phenylhydrazide	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
114-83-0	Bioaccumulative (vPvB) criteria.
2-Propenoic acid, homopolymer (oligomers)	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
9003-01-4	Bioaccumulative (vPvB) criteria.
methacrylic acid	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
79-41-4	Bioaccumulative (vPvB) criteria.
Acrylic acid	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
79-10-7	Bioaccumulative (vPvB) criteria.
Limonene	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
5989-27-5	Bioaccumulative (vPvB) criteria.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

SDS No.: 544621 Page 26 of 28

V011.0

Product disposal:

Dispose of in accordance with local and national regulations.

Do not empty into drains / surface water / ground water.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances. The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number or ID number

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQU	UID, N.O.S. (1-Ace	etyl-
-----	---	--------------------	-------

2-phenylhydrazine)

RID ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1-Acetyl-

2-phenylhydrazine)

ADN ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1-Acetyl-

2-phenylhydrazine)

IMDG ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1-Acetyl-

2-phenylhydrazine)

IATA Environmentally hazardous substance, liquid, n.o.s. (1-Acetyl-2-phenylhydrazine)

14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	Environmentally Hazardous
RID	Environmentally Hazardous
ADN	Environmentally Hazardous
IMDG	Marine Pollutant

IATA Environmentally Hazardous

14.6. Special precautions for user

ADR not applicable

SDS No.: 544621 Page 27 of 28

V011.0

Tunnelcode:
RID not applicable
ADN not applicable
IMDG not applicable
IATA not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG), NZ 4.3(10) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 2024/590): Not applicable Prior Informed Consent (PIC) (Regulation (EU) No 649/2012): Not applicable Persistent organic pollutants (Regulation (EU) 2019/1021): Not applicable

VOC content < 3 % (2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has been carried out.

SDS No.: 544621 Page 28 of 28

V011.0

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H226 Flammable liquid and vapour.

H302 Harmful if swallowed.

H304 May be fatal if swallowed and enters airways.

H311 Toxic in contact with skin.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H335 May cause respiratory irritation.

H351 Suspected of causing cancer.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

ED: Substance identified as having endocrine disrupting properties

EU OEL: Substance with a Union workplace exposure limit
EU EXPLD 1: Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2 Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC: Substance of very high concern (REACH Candidate List)

PRT: Substance fulfilling persistant biggenumulative and toxic crit

PBT: Substance fulfilling persistent, bioaccumulative and toxic criteria

PBT/vPvB: Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very

bioaccumulative criteria

vPvB: Substance fulfilling very persistent and very bioaccumulative criteria

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (SDSinfo.Adhesive@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.